

Process Sheet

split

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 39861
Estimate Number : 10385
P.O. Number :
This Issue : 13/06/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 1/1 Type : SMALL /MED FAB
Previous Run : 38650

Drawing Name : HI-STEP LEG ASSEMBLY
Part Number : D3065041
Drawing Number : D3065 REV B
Project Number : N/A
Drawing Revision : B
Material :
Due Date : 30/06/2008

Qty: *40* Um: Each

Written By :
Checked & Approved By : *JUL 08 10 13*
Comment : Est Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 39861A STEP SPACER



Comment: Sub-Component STEP SPACER

1 x D3065-1 Batch *B 39861A*

CP 08/10/01

2.0 39861B STEP SPACER



Comment: Sub-Component STEP SPACER

1 x D3065-3 Batch *B 39861B*

CP 08/10/01

3.0 39861C STEP LEG



Comment: Sub-Component STEP LEG

2 x D3065-5 Batch *B 39861C*

CP 08/10/01

4.0 39861D STEP SPACER



Comment: Sub-Component STEP SPACER

1 x D3065-7 Batch *B 39861D*

CP 08/10/01

5.0 MS20470AD44 Rivet, Universal Head



Comment: Qty.: 30.0000 Each(s)/Unit Total : 3000.0000 Each(s)

Rivet, Universal Head

Pick:

Qty Part Number Description Batch
30 MS20470AD4-4 Rivet

M108377

CP 08/10/01

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 39861

Part Number: D3065041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D3065 and Identify as D3065-041

08/10/06 (40)

7.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

08/10/06 (40) counter

8.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *WA*

SAD 08/10/06 (40)

9.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08

Job Completion



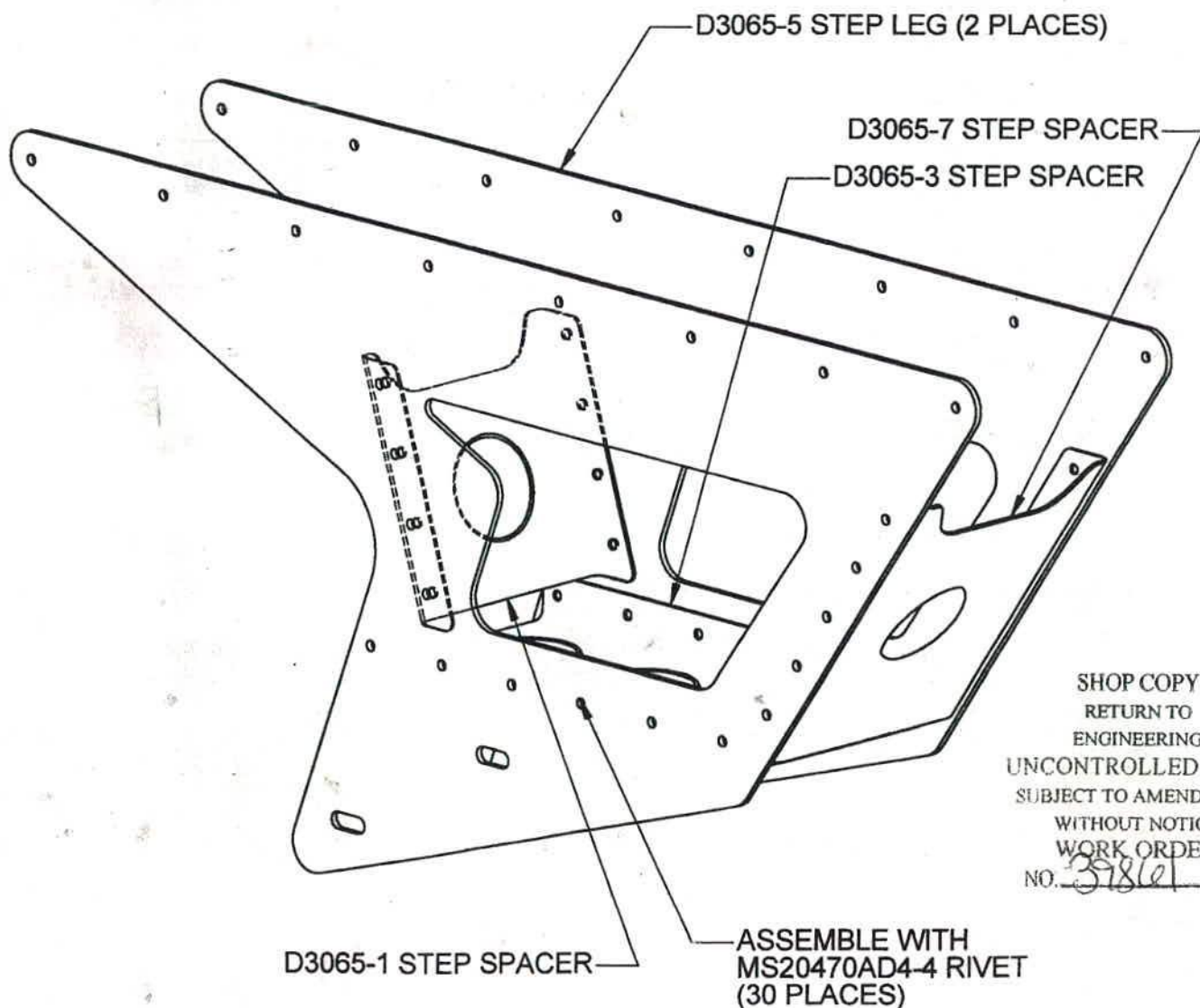
U.S. 10.06

DART

DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06-06-20 *[Signature]*



D3065-041 STEP LEG ASSEMBLY

COPYRIGHT © 2002 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.